

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN 287-1:2012



No. **12FI00133PO9**

Designation	UNI EN 287-1 135 P BW 1.1 S t12 PE bs		
Welder	PROPERZI RENZO		
Born in	POLLENZA (MC)	on	07/10/1967
Identification	PRPRNZ67R07F567R	Method of Identification	C.F. Stamp No. PR
Employed by	GP3 SERVICE S.N.C. DI TORRESETTI MICHELE, PROPERZI RENZO E MARIANI FABIO - POLLENZA (MC)		

WPS used by welder during welding of test coupon: **01/10**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	135	135-138
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt weld
Material group(s) ISO/TR 15608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Material thickness (mm)	12	3 to 24
Pipe outside diameter (mm)	N.A.	PA-PC 150 and over; PE-PF 500 and over
Welding position(s)	PE	PA, PC, PE, PF, PH
Weld details	bs	ss mb,bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Acceptable		

This certificate is valid until	May 2014	
Issued at	GENOVA	on 24 May 2012

This certificate consist of 2 pages

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Form EN 287-1-12

Luca Maffei

RINA Services S.p.A.
Via Corsica 12 - 16128 Genova



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PRD N° 002 B PRS N° 066 C
SCR N° 003 F LAB N° 0832

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**WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN 287-1:2012**



No. **12FI00133PO10**

Designation	UNI EN 287-1 111 P BW 1.1 B t12 PF bs		
Welder	PROPERZI RENZO		
Born in	POLLENZA (MC)	on	07/10/1967
Identification	PRPRNZ67R07F567R	Method of Identification	C.F. Stamp No. PR
Employed by	GP3 SERVICE S.N.C. DI TORRESETTI MICHELE, PROPERZI RENZO E MARIANI FABIO - POLLENZA (MC)		

WPS used by welder during welding of test coupon: **02/10**

Job knowledge: **not tested**

Welding variables	Test piece	Range of approval
Welding process	111	111
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt weld
Material group(s) ISO/TR 15608	1.1	1.1, 1.2, 1.4
Welding consumables	B	A,RA,RB,RC,RR,R,B
Material thickness (mm)	12	3 to 24
Pipe outside diameter (mm)	N.A.	PA 150 and over; PF 500 and over
Welding position(s)	PF	PA, PF
Weld details	bs	ss mb,bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Acceptable		

This certificate is valid until	May 2014		
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